# THE SEMINAL LITERATURE OF NANOTECHNOLOGY RESEARCH\*\*

Dr. Ronald N. Kostoff, Office of Naval Research, 875 N. Randolph St., Arlington, VA 22217; Phone: 703-696-4198; Fax: 703-696-4274; Internet: kostofr@onr.navy.mil

Dr. James S. Murday, Office of Naval Research, 875 N. Randolph St. Arlington, VA 22217. Presently, Chemistry Division, Code 6100, Naval Research Laboratory, Washington, DC 20375

Dr. Clifford G.Y. Lau, Office of Naval Research, 875 N. Randolph St., Arlington, VA 22217. Presently, Institute for Defense Analyses, 4850 Mark Center Drive, Alexandria, VA 22311.

Dr. William M. Tolles, 8801 Edward Gibbs Place, Alexandria, VA 22309.

\*\* Based on the journal paper "Kostoff RN, Murday JS, Lau CGY, Tolles WM. The seminal literature of nanotechnology research. Journal of Nanoparticle Research. In Press."

(The views in this report are solely those of the authors, and do not represent the views of the Department of the Navy or any of its components, or the Institute for Defense Analyses)

KEYWORDS: Nanotechnology; Nanoscience; Nanotubes; Quantum Dots; Nanoparticles; Nanomaterials; Self-Assembly; Citation Analysis; Citation-Assisted Background; Literature Survey; Literature Review

maintaining the data needed, and of including suggestions for reducing	llection of information is estimated to completing and reviewing the collect this burden, to Washington Headqu ald be aware that notwithstanding ar OMB control number.	ion of information. Send comments arters Services, Directorate for Info	regarding this burden estimate rmation Operations and Reports	or any other aspect of the 1215 Jefferson Davis	nis collection of information, Highway, Suite 1204, Arlington		
1. REPORT DATE <b>2005</b>		2. REPORT TYPE <b>N/A</b>		3. DATES COVERED			
4. TITLE AND SUBTITLE			5a. CONTRACT NUMBER				
The Seminal Litera	ature of Nanotechno	ology Research	5b. GRANT NUMBER				
	5c. PROGRAM ELEMENT NUMBER						
6. AUTHOR(S)				5d. PROJECT NU	JMBER		
				5e. TASK NUMBER			
				5f. WORK UNIT NUMBER			
	IZATION NAME(S) AND AE search Ballston Tow	Quincy Street	8. PERFORMING ORGANIZATION REPORT NUMBER				
9. SPONSORING/MONITO	PRING AGENCY NAME(S) A	AND ADDRESS(ES)		10. SPONSOR/MONITOR'S ACRONYM(S)			
			11. SPONSOR/MONITOR'S REPORT NUMBER(S)				
12. DISTRIBUTION/AVAIL Approved for publ	LABILITY STATEMENT lic release, distributi	on unlimited					
13. SUPPLEMENTARY NO  The original docum	otes nent contains color i	mages.					
14. ABSTRACT							
15. SUBJECT TERMS							
16. SECURITY CLASSIFIC	CATION OF:		17. LIMITATION OF	18. NUMBER OF PAGES	19a. NAME OF		
a. REPORT unclassified	b. ABSTRACT <b>unclassified</b>	c. THIS PAGE unclassified	- ABSTRACT UU	48	RESPONSIBLE PERSON		

**Report Documentation Page** 

Form Approved OMB No. 0704-0188

#### **ABSTRACT**

A chronically weak area in research papers, reports, and reviews is the complete identification of seminal background documents that formed the building blocks for these papers. A method for systematically determining these seminal references is presented. Citation-Assisted Background (CAB) is based on the assumption that seminal documents tend to be highly cited. Application of CAB to the field of nanotechnology research is presented. While CAB is a highly systematic approach for identifying seminal references, it serves as a supplement and is not a substitute for the judgment of the authors.

#### INTRODUCTION

Research is a method of systematically exploring the unknown to acquire knowledge and understanding. Efficient research requires awareness of all prior research and technology that could impact the research topic of interest, and builds upon these past advances to create discovery and new advances. The importance of this awareness of prior art is recognized throughout the research community. It is expressed in diverse ways, including requirements for Background sections in journal research articles, invited literature surveys in targeted research areas, and required descriptions of prior art in patent applications.

For the most part, development of Background material for any of the above applications is relatively slow and labor intensive, and limited in scope. Background material development usually involves some combination of manually sifting through outputs of massive computer searches, manually tracking references through multiple generations, and searching one's own records for personal references. The few studies that have been done on the adequacy of Background material in documents show that only a modest fraction of relevant material is included (e.g., MacRoberts and MacRoberts, 1989, 1996; Liu, 1993).

Typically missing from standard Background section or review article development, as well as in the specific examples cited above, is a systematic approach for identifying the key documents and events that provided the groundwork for the research topic of interest. The present paper presents such a systematic approach for identifying the key documents, called Citation-Assisted Background (CAB), and applies it to the area of nanotechnology research.

For nanotechnology specifically, the burgeoning global interest has been accompanied by numerous surveys and reviews of the technical literature. There are numerous books (e.g., Bhushan's Handbook of Nanotechnology [Bhushan, 2004]; Goddard's Handbook on Nanoscience, Engineering, and Technology [Goddard, 2002]; Freitas' multi-volume set on nanomedicine [Freitas, 1999, 2003]; see Appendix 1 for more complete listing of Reference Books), review articles (e.g., Kricka's multi-lingual survey of nanotechnology books and patents [Kricka and Fortina, 2002]; Simon's review of the science and potential applications of nanotechnology [Simon, 2005]), and reports (e.g., The Royal Society's comprehensive review on

nanoscience and nanotechnologies [Dowling et al, 2004]; Colton's in-depth review of nanoscale measurements and manipulation [Colton, 2004]) that cover various sub-sets of nanotechnology.

Every published research review on nanotechnology typically covers a limited subset of the technology rather than the total discipline. None of these published reviews has the spatial and temporal breadth of coverage of the present report, none uses a query of the extent and complexity of the present report, and none uses the systematic approach described here to insure that all highly cited articles related to the discipline of interest are identified. In a recently published paper [Kostoff, 2005a], we used text mining techniques to query the open literature to uncover the infrastructure of nanotechnology publications. In the present report, we describe a systematic approach to insure that all highly cited seminal articles related to nanotechnology are identified. The technique is use to demonstrate the utility of the CAB approach.

#### CONCEPT DESCRIPTION

The CAB concept (Kostoff and Shlesinger, 2005b) identifies the seminal Background documents for a research area using citation analysis. CAB rests on the assumption that a seminal document for a specific research area will typically have been referenced positively by a substantial number of people who are active researchers in that specific area. Implementation of the CAB concept then requires the following steps:

- The research area of interest must be defined clearly
- The documents that define the area of interest must be identified and retrieved
- The references most frequently used in these documents must be identified and selected
- These critical references must be analyzed, and integrated in a cohesive narrative manner to form a comprehensive Background section or separate literature survey

These required steps are achieved in the following manner.

1. The research topic of interest is defined clearly by the researchers who are documenting their study results. For example, consider the topic of nanotechnology. In a recent text mining study of nanotechnology

- [Kostoff et al, 2005a], the topical area was defined to include development and use of techniques to study physical phenomena and construct structures in the physical size range of 1-100 nanometers (nm), as well as the incorporation of these structures into applications.
- 2. The topical definition is sharpened further by the development of a literature retrieval query. In the text mining study mentioned above [Kostoff et al, 2005a], the literature retrieval query was based on the following keywords (\*denotes the wildcard used in most search engines):

"NANOPARTICLE" OR NANOTUB OR NANOSTRUCTURE OR NANOCOMPOSITE\* OR NANOWIRE\* OR NANOCRYSTAL\* OR NANOFIBER\* OR NANOFIBRE\* OR NANOSPHERE\* OR NANOROD\* OR NANOTECHNOLOG\* OR NANOCLUSTER\* OR NANOCAPSULE\* OR NANOMATERIAL\* OR NANOFABRICAT\* OR NANOPOR\* OR NANOPARTICULATE\* OR NANOPHASE OR NANOPOWDER\* OR NANOLITHOGRAPHY OR NANO-PARTICLE\* OR NANODEVICE\* OR NANODOT\* OR NANOINDENT\* OR NANOLAYER\* OR NANOSCIENCE OR NANOSIZE\* OR NANOSCALE\* OR ((NM OR NANOMETER\* OR NANOMETRE\*) AND (SURFACE\* OR FILM\* OR GRAIN\* OR POWDER\* OR SILICON OR DEPOSITION OR LAYER\* OR DEVICE\* OR CLUSTER\* OR CRYSTAL\* OR MATERIAL\* OR ATOMIC FORCE MICROSCOP\* OR TRANSMISSION ELECTRON MICROSCOP\* OR SCANNING TUNNELING MICROSCOP\*)) OR QUANTUM DOT\* OR QUANTUM WIRE\* OR ((SELF-ASSEMBL\* OR SELF-ORGANIZ\*) AND (MONOLAYER\* OR FILM\* OR NANO\* OR QUANTUM\* OR LAYER\* OR MULTILAYER\* OR ARRAY\*)) OR NANOELECTROSPRAY\* OR COULOMB BLOCKADE\* OR MOLECULAR WIRE\*".

- 3. The query is entered into a database search engine, and documents relevant to the topic are retrieved. In the nanotechnology text mining study mentioned above, 21474 documents were retrieved from the Web version of the Science Citation Index (SCI) for the year 2003. The SCI was used because it is the only major research database to contain references, in a readily extractable format.
- 4. These documents are combined to create a separate database, and all the references contained in these documents are extracted. Identical references are combined, the number of occurrences of each reference is tabulated, and a table of references and their occurrence frequencies is constructed. In the nanotechnology text mining study, 308961 separate references were extracted and tabulated. Table 1 contains the ten highest frequency (most cited) references extracted from the nanotechnology database.

TABLE 1 – MOST HIGHLY CITED DOCUMENTS

AUTHOR	YEAR	SOURCE	VOL	PAGE	#CIT
IIJIMA S	1991	NATURE	V354	P56	730
ALIVISATOS AP	1996	SCIENCE	V271	P933	249
KRESGE CT	1992	NATURE	V359	P710	213
THESS A	1996	SCIENCE	V273	P483	196
MURRAY CB	1993	J AM CHEM SOC	V115	P8706	194
ULMAN A	1996	CHEM REV	V96	P1533	191
MORALES AM	1998	SCIENCE	V279	P208	177
TANS SJ	1998	NATURE	V393	P49	174
OREGAN B	1991	NATURE	V353	P737	173
HUANG MH	2001	SCIENCE	V292	P1897	170

Two frequencies are computed for each reference, but only the first is shown in Table 1. The frequency shown in the rightmost column is the number of times each reference was cited by the 21474 records in the retrieved database only. This number reflects the importance of a given reference to the specific discipline of nanotechnology. The second frequency number (not shown) is the total number of citations the reference received from all sources in all years after publication, and reflects the importance of a given reference to all the fields of science that cited the reference. This second number is obtained from the citation field or citation window in the SCI. In CAB, only the first frequency is used, since it is topic-specific. Using the first discipline-specific frequency number obviates the need to normalize citation frequencies for different disciplines (due to different levels of activity in different disciplines), as would be the case if total citation frequencies were used to determine the ordering of the references.

#### CONCEPT IMPLEMENTATION

To identify the total candidate references for the Background section, a table similar in structure to Table 1, but containing all the references from the retrieved records, is constructed. A threshold frequency for selection can be determined by arbitrary inspection (i.e., a Background section consisting of 150 key references is arbitrarily selected). The first author has found a dynamic selection process more useful. In this dynamic process, references are selected, analyzed, and grouped based on their order in the citation frequency table until the resulting Background is judged sufficiently complete by the Background developers.

To insure that the influential documents published both long ago and very recently are included, the following total process is used. The reference frequency table is ordered by inverse frequency, as above, and a high value of the selection frequency threshold is selected initially. Documents with citations above this frequency are tagged. Then, the table is re-ordered chronologically. The early historical documents with citation frequencies substantially larger than those of their contemporaries are selected, as are the extremely recent documents with citation frequencies substantially larger than those of their contemporaries. By contemporaries, it is meant documents published in the same time frame, not limited to the same year (see next paragraph for examples of how we implement 'same time frame'). Then, the dynamic selection process defined above is applied to the early historical references, the intermediate time references (those falling under the high frequency threshold), and the extremely recent references (approximately two years or less).

Table 2 contains the final references selected for the nanotechnology Background survey. The first reference listed, Faraday's 1857 paper, had many more (over 50% more) citations (fifteen) than any paper published in the 1800s, up to Maxwell-Garnett's paper in 1904. Specifically, from 1805 to 1901, the next most cited paper had nine citations. In turn, Maxwell-Garnett's paper had many more (over 250% more) citations (23) than any published previously, or those published until Mie's paper in 1908. Specifically, from 1871 to 1907, the next most cited paper had nine citations. This is a graphic example of how we interpret a paper's having substantially more citations than its contemporaries. We do not constrain ourselves with a numerical threshold, but rather interpret the total citation pattern within a given time frame.

TABLE 2 – SEMINAL DOCUMENTS SELECTED FOR INCLUSION IN BACKGROUND

FIRST AUTHOR	YEAR	SOURCE	VOL	PAGE	#CIT
FARADAY M	1857	PHILOS T ROY SOC LON	V147	P145	15
MAXWELLGARNETT JC	1904	PHILOS T ROY SOC LON	V203	P385	23
MIE G	1908	ANN PHYS	V25	P377	53
STONEY GG	1909	P ROY SOC LOND A MAT	V82	P172	33
SCHERRER P	1918	GOTTINGER NACHRICHTE	V2	P98	16
FOWLER RH	1928	P ROY SOC LOND A MAT	V119	P173	43
FOCK V	1928	Z PHYS	V47	P446	20
BRUGGEMAN DAG	1935	ANN PHYS-LEIPZIG	V24	P636	37
BRUNAUER S	1938	J AM CHEM SOC	V60	P309	56

AVRAMI M AVRAMI M AVRAMI M STONER EC NEEL L LAMER VK BARRETT EP TURKEVICH J WILLIAMSON GK PARRATT LG MEIKLEJOHN WH LANDAUER R KISSINGER HE WOHLFARTH EP SAUERBREY G FANO U LIFSHITZ IM JUDD BR OFELT GS SIMMONS JG WAGNER RS	1939 1940 1941 1948 1949 1950 1951 1951 1953 1954 1956 1957 1958 1959 1961 1962 1962 1963 1964	J CHEM PHYS J CHEM PHYS J CHEM PHYS PHILOS T ROY SOC A ANN GEOPHYS J AM CHEM SOC J AM CHEM SOC DISCUSS FARADAY SOC ACTA METALL PHYS REV PHYS REV IBM J RES DEV ANAL CHEM J APPL PHYS Z PHYS PHYS REV J PHYS CHEM SOLIDS PHYS REV J CHEM PHYS J APPL PHYS APPL PHYS APPL PHYS APPL PHYS LETT		P223 P1702 P595 P206 P1866 P35	24 17 23 46 32 18 68 32 27 31 21 26 25 19 50 22 20 27 25 21 102
HOHENBERG P KOHN W STOBER W RIETVELD HM KOGELNIK H TUINSTRA F KERN W JOHNSON KL DEMAS JN JOHNSON PB FUJISHIMA A FRENS G AVIRAM A KLUG HP JULLIERE M GIVARGIZOV EI SHANNON RD MONKHORST HJ ASHCROFT NW	1964 1965 1968 1969 1969 1970 1971 1971 1972 1972 1973 1974 1975 1975 1976 1976	PHYS REV B PHYS REV A J COLLOID INTERF SCI J APPL CRYSTALLOGR BELL SYST TECH J J CHEM PHYS RCA REV P ROY SOC LOND A MAT J PHYS CHEM-US PHYS REV B NATURE NATURE NATURE-PHYS SCI CHEM PHYS LETT XRAY DIFFRACTION PRO PHYS LETT A J CRYST GROWTH ACTA CRYSTALLOGR A PHYS REV B SOLID STATE PHYSICS	V136 V140 V26 V2 V48 V53 V31 V75 V6 V238 V241 V29 V54 V31 V32 V13	P62 P65 P2909 P1126 P187 P301 P991 P4370 P37	54 57 64 22 22 55 26 30 26 54 53 31 54 48 32 25 47 45 38
CULLITY BD WAGNER CD MOTT NF BARD AJ CEPERLEY DM SAGIV J VOSKO SH SZE SM PERDEW JP RICHTER H	1978 1979 1979 1980 1980 1980 1980 1981 1981	ELEMENTS XRAY DIFFRA HDB XRAY PHOTOELECTR ELECT PROCESSES NONC ELECTROCHEMICAL METH PHYS REV LETT J AM CHEM SOC CAN J PHYS PHYSICS SEMICONDUCTO PHYS REV B SOLID STATE COMMUN	V45 V102 V58 V23 V39	P566 P92 P1200 P5048 P625	92 44 42 51 48 35 34 91 67 34

ARAKAWA Y	1982	APPL PHYS LETT	V40	P939	82
GREGG SJ	1982	ADSORPTION SURFACE A	V +O	1 333	66
LEE PC	1982	J PHYS CHEM-US	V86	P3391	39
ANDO T	1982	REV MOD PHYS	V54	P437	36
BOHREN CF	1983	ABSORPTION SCATTERIN	701	1 107	58
NUZZO RG	1983	J AM CHEM SOC	V105	P4481	45
BRUS LE	1984	J CHEM PHYS	V80	P4403	70
KROTO HW	1985	NATURE	V318		93
ZIEGLER JF	1985	STOPPING RANGE IONS			62
SING KSW	1985	PURE APPL CHEM	V57	P603	58
BINNIG G	1986	PHYS REV LETT	V56	P930	66
BRUS L	1986	J PHYS CHEM-US	V90	P2555	60
PORTER MD	1987	J AM CHEM SOC	V109		100
TANG CW	1987	APPL PHYS LETT	V51	P913	89
YABLONOVITCH E	1987	PHYS REV LETT	V58	P2059	77
ALLEN MP	1987	COMPUTER SIMULATION		000	46
LEE C	1988	PHYS REV B	V37	P785	71
YOSHIZAWA Y	1988	J APPL PHYS	V64	P6044	58
BAIN CD	1989	J AM CHEM SOC	V111		93
GLEITER H	1989	PROG MATER SCI	V33	P223	73
HENGLEIN A	1989	CHEM REV	V89	P1861	66
CANHAM LT	1990	APPL PHYS LETT	V57	A1046	98
BURROUGHES JH	1990	NATURE	V347		94
VANDERBILT D	1990	PHYS REV B	V41	P7892	79
SHEIKBAHAE M	1990	IEEE J QUANTUM ELECT	V26	P760	63
IIJIMA S	1991	NATURE	V354	P56	730
OREGAN B	1991	NATURE	V353	P737	173
ULMAN A	1991	INTRO ULTRATHIN ORGA			135
KRESGE CT	1992	NATURE	V359	P710	213
BECK JS	1992	J AM CHEM SOC	V114	P10834	143
OLIVER WC	1992	J MATER RES	V7	P1564	142
HAMADA N	1992	PHYS REV LETT	V68	P1579	121
TENNE R	1992	NATURE	V360	P444	93
EBBESEN TW	1992	NATURE	V358	P220	77
MINTMIRE JW	1992	PHYS REV LETT	V68	P631	77
SAITO R	1992	APPL PHYS LETT	V60	P2204	70
MURRAY CB	1993	J AM CHEM SOC	V115	P8706	194
IIJIMA S	1993	NATURE	V363	P603	108
BETHUNE DS	1993	NATURE	V363		93
NAZEERUDDIN MK	1993	J AM CHEM SOC	V115	P6382	90
BECKE AD	1993	J CHEM PHYS	V98	P5648	89
USUKI A	1993	J MATER RES	V8	P1179	86
KOJIMA Y	1993	J MATER RES	V8	P1185	76
BRUST M	1994	J CHEM SOC CHEM COMM	P801		151
MARTIN CR	1994	SCIENCE	V266		143
COLVIN VL	1994	NATURE	V370		79
DEHEER WA	1995	SCIENCE	V270		128
CHOPRA NG	1995	SCIENCE	V269	P966	99
KREIBIG U	1995	OPTICAL PROPERTIES M			91
HOFFMANN MR	1995	CHEM REV	V95	P69	86
HAGFELDT A	1995	CHEM REV	V95	P49	84
ALIVISATOS AP	1996	SCIENCE	V271	P933	249

THESS A ULMAN A DRESSELHAUS MS	1996 1996 1996	SCIENCE CHEM REV SCI FULLERENES CARBO	V273 V96	P483 P1533	196 191 123
GIANNELIS EP	1996	ADV MATER	V8	P29	118
TREACY MMJ	1996	NATURE	V381		102
MIRKIN CA	1996	NATURE		P607	100
LI WZ	1996	SCIENCE		P1701	88
ALIVISATOS AP	1996	J PHYS CHEM-US		P13226	80
DAI HJ	1996	NATURE		P147	73
DECHER G	1997	SCIENCE		P1232	161
DILLON AC	1997	NATURE	V386	P377	136
JOURNET C	1997	NATURE	V388	P756	111
RAO AM	1997	SCIENCE	V275	P187	108
TANS SJ	1997	NATURE	V386	P474	104
WONG EW	1997	SCIENCE	V277	P1971	94
HAN WQ	1997	SCIENCE	V277	P1287	90
REED MA	1997	SCIENCE	_	P252	78
CULLIS AG	1997	J APPL PHYS	V82	P909	74
NIE SM	1997	SCIENCE		P1102	74
MORALES AM	1998	SCIENCE	V279		177
TANS SJ	1998	NATURE	V393	P49	174
SAITO R	1998	PHYSICAL PROPERTIES			146
REN ZF	1998	SCIENCE		P1105	145
BRUCHEZ M	1998	SCIENCE		P2013	134
CHAN WCW	1998	SCIENCE	V281		120
LOSS D	1998	PHYS REV A	V57	P120	110
FRISCH MJ	1998	GAUSSIAN 98 REVISION	1/204	DEO	106
WILDOER JWG	1998 1998	NATURE SCIENCE	V391		103
ZHAO DY MARTEL R	1998	APPL PHYS LETT	V279 V73	P548 P2447	101 101
LIU J	1998	SCIENCE		P1253	90
CHEN J	1998	SCIENCE	V280 V282		89
ZHAO DY	1998	J AM CHEM SOC		P6024	82
ODOM TW	1998	NATURE	V120		79
SMITH BW	1998	NATURE	V396	P323	76
XIA Y	1998	ANGEW CHEM INT EDIT	V37	P550	71
CARUSO F	1998	SCIENCE		P1111	71
FAN SS	1999	SCIENCE		P512	133
HU JT	1999	ACCOUNTS CHEM RES	V32	P435	132
NIKOLAEV P	1999	CHEM PHYS LETT	V313		84
BIMBERG D	1999	QUANTUM DOT HETEROST			83
DEKKER C	1999	PHYS TODAY	V52	P22	76
LEBARON PC	1999	APPL CLAY SCI	V15	P11	76
CHEN J	1999	SCIENCE	V286	P1550	76
KATAURA H	1999	SYNTHETIC MET	V103	P2555	73
LIU C	1999	SCIENCE	V286	P1127	71
SUN SH	2000	SCIENCE	V287	P1989	161
KONG J	2000	SCIENCE	V287		142
ALEXANDRE M	2000	MAT SCI ENG R	V28	P1	130
PENG XG	2000	NATURE	V404		115
COLLINS PG	2000	SCIENCE		P1801	84
JOACHIM C	2000	NATURE	V408	P541	77

TEMPLETON AC	2000	ACCOUNTS CHEM RES	V33	P27	77
MURRAY CB	2000	ANNU REV MATER SCI	V30	P545	74
DUAN XF	2000	ADV MATER	V12	P298	73
HUANG MH	2001	SCIENCE	V292	P1897	170
PAN ZW	2001	SCIENCE	V291	P1947	166
BACHTOLD A	2001	SCIENCE	V294	P1317	114
DUAN XF	2001	NATURE	V409	P66	100
HUANG MH	2001	ADV MATER	V13	P113	89
PUNTES VF	2001	SCIENCE	V291	P2115	88
CUIY	2001	SCIENCE	V291	P851	70
CUIY	2001	SCIENCE	V293	P1289	68
BAUGHMAN RH	2002	SCIENCE	V297	P787	82
GUDIKSEN MS	2002	NATURE	V415	P617	62
HUYNH WU	2002	SCIENCE	V295	P2425	60
OCONNELL MJ	2002	SCIENCE	V297	P593	55
HIRSCH A	2002	ANGEW CHEM INT EDIT	V41	P1853	49
PARK J	2002	NATURE	V417	P722	49
GEORGAKILAS V	2002	J AM CHEM SOC	V124	P760	49
XIA YN	2003	ADV MATER	V15	P353	38
DUAN XF	2003	NATURE	V421	P241	23
WU XY	2003	NAT BIOTECHNOL	V21	P41	15

These results were examined by the authors of the present document. They judged that all papers in the table were relevant for a Background section, or review paper. Due to space considerations, not all papers listed will be included in the historical narrative shown in the Seminal Nanotechnology Documents section.

There are a number of technical attributes (e.g., technical themes, relation to 2003 nanotechnology documents, level of development, etc) and infrastructure attributes (e.g., author institution, author country, journal, language) that can be assigned to each document above. Temporal trends in these attributes can be tracked, and their evolution evaluated. Such a detailed evaluation was beyond of the scope of the present study. However, one sub-set was examined for demonstration purposes.

Examination of Table 2 shows that Science and Nature magazines are well represented in recent years. It was desired to quantify their representation. The frequency of appearance of Nature and Science articles in the total list of cited documents (with citation frequency of three and above) was examined. Table 3 contains the relevant data.

TABLE 3 - TOTAL AND HIGHLY CITED PUBLICATIONS VS TIME (>=3 CITES)

SCIENCE/ TOTAL HIGHLY CITED PUBLICATIONS

0 0 0.4347826 0.4166667

SCIENCE HIGHLY CITED PUBLICATIONS	0	0	20	15		
TOTAL HIGHLY CITED PUBLICATIONS	_	-		_		
	12	25	46	36		
SCIENCE/ TOTAL PUBLICATIONS	0.0093226	0.0354005	0.033793	0.0210077		
SCIENCE PUBLICATIONS	15	137	370	389		
TOTAL PUBLICATIONS	1609	3870	10949	18517		
NATURE/ TOTAL HIGHLY CITED PUBLICATIONS	0.0833333	0.32	0.2391304	0.1666667		
NATURE HIGHLY CITED PUBLICATIONS	1	8	11	6		
TOTAL HIGHLY CITED PUBLICATIONS	12	25	46	36		
NATURE/ TOTAL PUBLICATIONS	0.0192666	0.0281654	0.0241118	0.0185775		
NATURE PUBLICATIONS	31	109	264	344		
TOTAL PUBLICATIONS	1609	3870	10949	18517		
	1984-88	1989-93	1994-98	1999-03		
		TIME BAND - YEARS				

Four time bands were examined, and the highly cited papers in Science and Nature, as well as all cited publications with a threshold frequency of three, were assigned to the appropriate time bands. Because of the low citations received by papers published in 2002 and 2003 (when the data were recorded), the highly cited publications for these two years were underrepresented. The absolute decrease in highly cited publications for the fourth band (1999-2003) should be ignored, and only the relative performance of Science and Nature to the other journals considered.

In the 1980s and 1990s, Nature and Science combined contained a substantial fraction of the most cited documents, and in the last decade, Science appears to be the clear leader. In this decade, Science contains about 2-3% of total cited nanotechnology publications (with a threshold frequency of three), but over 40% of the most highly cited publications. Reasons for Science's large fractional increase of most highly cited publications in the post-1993 time bands are unclear.

#### SEMINAL NANOTECHNOLOGY DOCUMENTS

The intellectual heritage of a discipline can be represented by identifying, and relating, the significant documents, people, and events that have had major influences on the development of the discipline. Some influences can be quantified; others are evaluated more subjectively. One of the metrics used as a proxy for influence is the number (and quality) of citations to particular documents and/ or events. With use of Citation-Assisted Background, this section identifies the key historical documents that served as the building blocks for present-day nanotechnology. These documents are the references extracted from the records retrieved from the SCI database

by the keyword search (shown in the Introduction), using a systematic rigorous approach to identify references that have had significant influence on the development of nanotechnology.

Most of the references used for this section were identified as highly-cited from the documents in the retrieved database only (~21,000 documents out of ~30,000 accessed by the SCI in 2003). They therefore represent the broader nanotechnology community's views on seminal papers, and go beyond the experiences or biases of any one person or small group. Due to space constraints, only about 150 of the most cited documents were analyzed and included in this Seminal Nanotechnology Documents section. In future literature surveys for Background, or for stand-alone reviews, the authors strongly recommend that a systematic approach to defining seminal papers be used, such as the method presented here.

As stated in the Concept Description section, nanotechnology has two components: 1) development and use of techniques to study physical phenomena, and 2) construction of structures in the nanoscale size range or smaller. The first component has been ongoing for many decades, while the second component has come to the forefront within the last two decades. The following intellectual heritage reflects this division in time. The first section traces the nanoscience heritage of nanotechnology from the early 20<sup>th</sup> century to the late 1980s. At the latter time, instruments were becoming experimentally available that allowed scanning and probing at the nanoscale level. These instruments offered the promise of being able to manipulate/measure these small structures, and were not limited to observing at the macroscopic level as ensemble averages, as had been done previously. Since about 1985, these advanced instruments were becoming commercially available, and this time period can be viewed as the transition to modern nanotechnology. The second section in the heritage traces the modern development of what can be termed nanotechnology.

# Early Nanoscience Development – pre 1985

The ability to conduct present-day nanotechnology required the advancement of many technical disciplines. For example, interpretation of the Scanning Tunneling Microscope (STM) scans requires knowledge of the electronic structure of the material being scanned, and required a century of electromagnetic research to arrive at the present level of understanding. The first section describes some of this historical advancement, under the caveats

about generational citation mentioned above. For ease of comprehension, the historical papers are categorized into solid state electronic structure, optics/ spectroscopy, surfaces/ films/ layers, instrumentation and materials. These four categories were generated by visual inspection of the historical records.

# Solid State Electronic Structure/Properties

Determination of electronic structure in materials has been of long-term interest, for determining bulk and surface material properties, and especially for designing magnetic recording media. An early study focused on explaining the electron emission from metals using the Fowler-Nordheim model for current densities and tunneling currents, although its extension to other materials such as semiconductors is questionable (Fowler and Nordheim, 1928). Later came the effective medium approach, designed to address the inhomogeneous media in which different phases are randomly distributed in the form of grains of an arbitrary shape, size, and orientation (Bruggeman, 1935). One of the first post-WW2 advances in magnetic recording showed that the magnetization reversal of a single-domain nanoparticle can be described by the Stoner-Wohlfarth model (Stoner and Wohlfarth, 1948). This was followed shortly by the theory of thermal remnent magnetization in an ensemble of identical noninteracting single domain uniformly magnetized particles (Neel, 1949).

A decade later saw origination of the density functional theory (Hohenberg and Kohn, 1964; Kohn and Sham, 1965), which was effective in describing the ground state of finite many electron systems, and was later extended to excitation spectra also. The late 1960s produced the Rietveld method for profile refinement method of nuclear and magnetic structures, which employed directly the profile intensities obtained from step-scanning measurements of the neutron powder diagram (Rietveld, 1969). Another major advance in determining structure and electronic properties of nanocrystals was Raman spectra of graphite (Tuinstra and Koenig, 1970). Raman spectra from single crystals of graphite and other graphitic materials showed one single line for single graphite crystals, and another single line for the other materials. The Raman intensity of this band is inversely proportional to the crystallite size, and allows an estimate of the crystallite size in the surface layer of any carbon sample.

Mossbauer-effect measurements showed that the noncolinear spin arrangement in ultrafine ferrimagnetic crystallites differs from the Néel type

found in large crystallites, and led to the proposal that the ions in the surface layer are inclined at various angles to the direction of the net moment (Coey, 1971). Shortly thereafter, a molecular electronic device (rectifier), consisting of a single molecule that would demonstrate almost ideal diode characteristics in passing current preferentially in one direction, was proposed (Aviram and Ratner, 1974).

Subsequently, the Monkhorst-Pack method was used for Brillouin-Zone integrations, to analyze the electronic structure of materials (Monkhorst and Pack, 1976). At the same time, determination of effective ionic radii provided a useful capability for computing crystal structures (Shannon, 1976). Demonstration of field emission devices with high emission current density attained in metal tip arrays (Spindt et al, 1976) laid the groundwork for applications as electron emitters in flat panel displays, attracting many subsequent investigations.

The first important application of the quantum many-body algorithm (now known as the Quantum Diffusion Monte Carlo method, or quantum DMC) to electronic structure calculations used a stochastic method to calculate ground-state of the electronic gas (Ceperley and Alder, 1980). It was then applied to determine the properties of electron gases at intermediate densities. Shortly thereafter, a simple formula for the exchange-correlation energy per electron resulted from self-interaction correction to densityfunctional approximations for many-electron systems, an important quantity in electronic structure calculations (Perdew and Zunger, 1981). At the same time, a further advance in Raman diagnostics occurred through the one phonon Raman-spectrum in microcrystalline silicon, in which the spatial correlation model was developed to explain the modification of the Raman spectra of crystals by the introduction of disorder (Richter et al, 1981). In parallel, a seminal book on underlying physics and operational characteristics of all major bipolar, unipolar, special microwave, and optoelectronic devices (Sze, 1981) was published.

A norm-conserving form of model pseudo-potentials to treat the electron-ion interaction (Kleinman and Bylander, 1982) advanced ionic core description for density functional theory. An extensive review of surface-enhanced spectroscopy (Moskovits, 1985) was followed by two seminal papers on the electronic structure of semiconductors, emphasizing electron-electron and electron-hole interactions in small semiconductor crystallites, including the size dependence of the lowest excited electronic state, and electronic wave-

functions in semiconductor clusters (Brus, 1984, 1986). Improvement to Kohn's density functional theories with gradient corrections for exchange correlation, using a semi-empirical exchange-correlation functional containing local-spin-density, gradient, and exact-exchange terms, was demonstrated on 56 atomization energies, 42 ionization potentials, 8 proton affinities, and 10 total atomic energies of first- and second-row systems, and performed significantly better than previous functionals with gradient corrections only (Becke, 1993). A connected system of programs for performing semi-empirical, ab initio, and density functional molecular orbital (MO) calculations (Gaussian 98) became available five years later (Frisch et al, 1998).

## Optics/Spectroscopy

Optical properties of thin films and other nanostructures are important for diagnostic purposes, for luminescent probe applications, and for photonic band gap materials. An effective dielectric constant was proposed for a medium consisting of a dispersion of conducting particles much smaller than the wavelength of light to predict the colors that would be observed (Maxwell Garnett, 1904). Perhaps the initial breakthrough relating the optical extinction of light by an isolated spherical particle to size and frequency was the classical electrodynamics analysis of the extinction cross-section (Mie, 1908). Much later came publications of optical absorption intensities of rare-earth ions (Judd, 1962) and intensities of crystal spectra of rare earth ions, the latter including an expression for the oscillator strength of a transition between different levels (Ofelt, 1962).

Lithographic fabrication of materials with visible stop bands is quite challenging. One class of materials that offers a unique solution to this problem is colloidal crystals, where one relies on the tendency of submicron dielectric spheres to spontaneously self-assemble into ordered arrays. Demonstrated controlled growth of monodisperse silica spheres in micron size range (Stober et al, 1968) allowed the change in optical transmission spectrum to be determined as a function of the thickness of the colloidal crystal. Later, optical constants (including dielectric constants) of noble metals were published (Johnson and Christy, 1972), along with optical properties of solids, the latter emphasizing intrinsic optical properties and photoelectric emission (Wooten, 1972).

Another optics-based application of potential interest to nanotechnology is photolytic-based catalysis. A critical demonstration of electrochemical

photolysis of water at a TiO2 semiconductor electrode (Fujishima and Honda, 1972) consisted of an n-type semiconducting TiO<sub>2</sub> (rutile) electrode exposed to sunlight and connected to a platinum electrode, leading to hydronium-ion and gaseous oxygen formation at the negative electrode. Nanostructures have played important roles in improving the lasing characteristics of semiconductor lasers. For example, three-dimensional quantum confinement of electrons with quantum dots was proposed, along with the application of quantum dots to semiconductor lasers, and it predicted significant improvement of temperature sensitivity to the threshold current (Arakawa and Sakaki, 1982).

## Surfaces, Films and Layers

Measuring the properties of thin films has been a major component of nanotechnology research since its inception, but with far greater scientific insight post 1960. One of the early studies measured the tension of metallic thin films deposited by electrolysis (Stoney, 1909). Three decades later, it was shown that the surface area of a (ceramic) powder can be calculated from the N<sub>2</sub>-isotherm (Brunnauer et al, 1938). By the analysis of the adsorption curves, the volume is determined, which corresponds to the quantity of nitrogen necessary for a monomolecular layer. From this value, the specific surface of the sample can be determined. This paper is seminal for introducing methods to determine the presence of an adsorbed molecular monolayer.

A significant feature of nanomaterials is the presence of a high surface to volume ratio (S/V), as noted previously. Study of pure materials for significant times under the high S/V conditions becomes problematical, even under relatively high vacuum conditions. The entrance of even small amounts of air into the vacuum chamber results in almost instant oxidation of the material at the surface. To circumvent this oxidation problem, researchers have used the noble metals extensively, starting with examination of the nucleation and growth processes in the synthesis of colloidal gold (Turkevich et al, 1951).

A thin layer on a substrate will produce oscillations in the reflectivity related to the layer's thickness, and the distance between adjacent fringes gives an indication of layer thickness. An interference pattern is created when more than one layer is present. A major step forward occurred with publication of the Parratt formula for giving the reflectivity relation between the layers, using recursive solution (Parratt, 1954). Measuring the film mass is also

critical for thin film analyses, and a variety of methods can be used. One unique approach showed that the frequency shift of a quartz crystal resonator is directly proportional to the added mass (Sauerbrey, 1959), and was the first step in the use of the quartz crystal microbalance to measure very small quantities of surface films. Further advances on physical adsorption isotherms came through generalization of the Langmuir isotherm, which model assumes monolayer adsorption on a homogeneous surface, in order to extend the description for multilayer adsorption (Sing et al, 1985).

#### Instrumentation

The transition from nanoscience to nanotechnology took a major step forward in the early 1980s, with the invention of the first scanning tunneling microscope (STM) in 1981 (Binnig et al, 1982), followed by the invention of the atomic force microscope (AFM) in 1986. Both probes provide information about the outermost surface, give very accurate height measurements, and are very good for planar surfaces. In the STM, the tunneling currents measured vary exponentially with the tip-surface distance, and in the AFM, the force variations between a cantilevered tip and the surface are influenced by surface height variations. Interestingly, the only one of Binnig's papers to receive significant citations in the present database is the 1986 paper on AFM (Binnig et al, 1986).

#### Materials

The value of nanoscale materials is becoming more appreciated with the passage of time. A series of papers on the kinetics of phase transformation driven by nucleation and growth kinetics, containing the Avrami equation, related the transformed fraction to the extended fraction (Avrami, 1939, 1940, 1941). Another important nanotechnology materials area is understanding porosity at the nanoscale level, for eventual filtering and separation applications. A major advance occurred with the development of the BJH model for determination of pore volume and area distributions in porous substances, using computations from nitrogen isotherms (Barrett et al, 1951).

One of the earliest post-war major advances was the use and appropriate interpretation of x-ray diffractometry to examine microstructures. Diffraction pattern line broadening can be caused by both small grain size and/ or internal strain, and separation of the two effects by a quantitative analysis was shown using a plot according to the Williamson-Hall method (Williamson and Hall, 1953). This was followed by the first and second

editions of a classic book on x-ray diffraction procedures for polycrystalline and amorphous materials (Klug and Alexander, 1954, 1974), and further followed by a methodology that allowed phase transition activation energies to be estimated from the temperature of maximum reaction rate and heating rate (Kissinger, 1957). Subsequently came a Vapor-Liquid-Solid mechanism to describe the growth of whiskers without dislocations, in which a drop of liquid at the tip of a whisker controls growth (Wagner and Ellis, 1964). Atoms from the vapor preferentially condense into, or are transported along, the crystal surface to the liquid droplet and then crystallize into the growing whisker tip.

## Modern Nanotechnology Development – Post 1985

Based simply on the publication counts identified by the keyword search used in this paper, modern nanotechnology development has proceeded along two major technology thrusts: <a href="nanotubes">nanotubes</a> and the other nanotechnologies. This reflects the keen interest in the remarkable properties of carbon nanotubes that has led to many publications. <a href="Nanotubes">Nanotubes</a> can be bifurcated further into development, mainly growth and deposition issues, and into applications, mainly for field emission. The other nanotechnologies split into many different focal areas, including surface quantum dot layers, lasers and optical emissions from nanostructures, film and layer deposition on substrates, nanomaterial magnetics, nanostructure metallurgy, precious metal nanoparticles, and polymer-based nanocomposites. The background and evolution of these developments will now be addressed.

#### <u>Nanotubes</u>

The basis of nanotube development is the pioneering paper on C-60 – buckminsterfullerene, which identified the unique carbon atomic structures of that class of carbon materials (Kroto et al, 1985). Specific nanotube development started about six years later with a very highly cited paper on the production of helical microtubules of graphitic carbon using an arc-discharge evaporation method (Iijima, 1991). It was shortly followed by synthesis of graphitic nanotubes in gram quantities, using a variant of the standard arc-discharge technique for fullerene synthesis under a helium atmosphere (Ebbesen and Ajayan, 1992); electronic-structure of chiral graphene tubules (Saito et al, 1992); calculation of the electronic structure of a fullerene tubule using a first-principles, self-consistent, all-electron Gaussian-orbital based local-density-functional approach (Mintmire et al,

1992); and electronic transport variation predictions for carbon microtubules (Hamada et al, 1992).

The next year saw the emergence of single shell carbon nanotubes of 1-nm diameter (Iijima and Ichihashi, 1993), and cobalt-catalyzed growth of carbon nanotubes with single-atomic-layer walls (Bethune et al, 1993). Then, synthesis of pure boron nitride nanotubes (Chopra et al, 1995), large-scale synthesis of aligned carbon nanotubes (Li et al, 1996), production of single-wall nanotubes by condensation of a laser-vaporized carbon-nickel-cobalt mixture and their self-assembly into ropes (Thess et al, 1996), and a comprehensive book on the science of fullerenes and carbon nanotubes (Dresselhaus et al, 1996) followed shortly thereafter.

Development toward more useful material quantities included: large-scale production of single-walled carbon nanotubes by the electric-arc technique (Journet et al, 1997); synthesis of large arrays of well-aligned carbon nanotubes on glass (Ren et al, 1998); conversion of single-wall fullerene nanotubes from nearly endless, highly tangled ropes into short, open-ended pipes that behave as individual macromolecules (Liu et al, 1998); a readily scalable purification process capable of handling single-wall carbon nanotube (SWNT) material in large batches, including progress in scaling up SWNT production by the dual pulsed laser vaporization process, thereby enabling the production of gram per day quantities of highly pure SWNT (Rinzler et al, 1998); encapsulated C-60 in carbon nanotubes (Smith et al, 1998), on atomic structure and electronic properties of single-walled carbon nanotubes (Odom et al, 1998); solution properties of single-walled carbon nanotubes (Chen et al, 1998); electronic structure of atomically resolved carbon nanotubes (Wildoer et al, 1998); paralleled by a book on physical properties of carbon nanotubes (Saito et al, 1998).

The following year saw publication of optical properties of single-wall carbon nanotubes (Kataura et al, 1999), synthesis of nanowires and nanotubes (Hu et al, 1999), and gas-phase catalytic growth of single-walled carbon nanotubes from carbon monoxide (Nikolaev et al, 1999). More recently, catalytic growth of zinc oxide nanowires by vapor transport (Huang et al, 2001) was followed by room temperature UV nanowire nanolasers (Huang et al, 2001).

Subsequently, synthesis of semiconductor nanowire superlattices from group III-V and group IV materials was demonstrated, where the superlattices are

created within the nanowires by repeated modulation of the vapour-phase semiconductor reactants during growth of the wires (Gudiksen et al, 2002). At the same time, structure-assigned optical spectra of single-walled carbon nanotubes was demonstrated, where spectrofluorimetric measurements on single-walled carbon nanotubes (SWNT) isolated in aqueous surfactant suspensions have revealed distinct electronic absorption and emission transitions for more than 30 different semiconducting nanotube species. By combining these fluorimetric results with resonance Raman data, each optical transition has been mapped to a specific nanotube structure. Optical spectroscopy can thereby be used to rapidly determine the detailed composition of bulk SWNT samples, providing distributions in both tube diameter and chiral angle (Bachilo et al, 2002). Later, a comprehensive review described current research activities that concentrate on onedimensional (1D) nanostructures-wires, rods, belts, and tubes-whose lateral dimensions fall anywhere in the range of 1 to 100 nm, emphasizing 1D nanostructures that have been synthesized in relatively copious quantities using chemical methods (Xia et al, 2003).

# Nanotube Applications

Seminal applications papers start to appear in the mid-1990s, about four years after the initial nanotube announcement referenced above. A carbon nanotube field emission electron source (Deheer et al, 1995) and an enhancement of field emission of electrons from individually mounted carbon nanotubes when the nanotube tips are opened by laser evaporation or oxidative etching (Rinzler et al, 1995) were described, followed by observations of exceptionally high Young's modulus for individual carbon nanotubes (Treacy et al, 1996) and use of carbon nanotubes as nanoprobes in scanning probe microscopy (Dai et al, 1996). The following year saw hydrogen storage in single-walled nanotubes (Dillon et al, 1997), electrical transport measurements on individual single-wall nanotubes that demonstrate genuine quantum wire behavior (Tans et al, 1997), and synthesis of gallium nitride nanorods through a carbon nanotube-confined reaction (Han et al, 1997).

Applications in 1998 included a three-terminal switching field-effect transistor consisting of one semiconducting single-wall carbon nanotube connected to two metal electrodes (Tans et al, 1998), single- and multi-wall carbon nanotube field-effect transistors (Martel et al, 1998), and carbon nanotube quantum resistors (Frank et al, 1998). Further applications included carbon nanotubes as molecular quantum wires (Dekker, 1999),

carbon nanotube intramolecular junctions (Yao et al, 1999), a fully sealed, high-brightness carbon-nanotube field-emission display (Choi et al, 1999), and Luttinger-liquid behaviour in carbon nanotubes based on a better approximation to one-dimensional electron transport in conductors (Bockrath et al, 1999).

Demonstrations in 2000 included extreme oxygen sensitivity of electronic properties of carbon nanotubes (Collins et al, 2000) and single-wall carbon nanotubes as chemical sensors (Kong et al, 2000). Subsequent seminal applications included: logic circuits with field-effect transistors based on single carbon nanotubes (Bachtold et al, 2001); indium phosphide nanowires as building blocks for nanoscale electronic and optoelectronic devices (Duan and lieber, 2001); logic gates and computation from assembled nanowire building blocks (Huang et al, 2001); use of nanowires as building blocks to assemble semiconductor nanodevices (Cui and Lieber, 2001); boron-doped silicon nanowire nanosensors for highly sensitive and selective detection of biological and chemical species (Cui et al, 2001); and noncovalent sidewall functionalization of single-walled carbon nanotubes for protein immobilization for biological and chemical sensing applications (Chen et al, 2001), in parallel with a survey of carbon nanotube applications (Baughman et al, 2002).

# **Quantum Dots**

While the concept of quantum dots was advanced by Arakawa in 1982, as discussed in the historical section, the earliest quantum dots were fabricated successfully in 1986 by an indirect method, the post-growth lateral patterning of the 2D quantum wells (Reed et al, 1986). Synthesis of semiconductor nanocrystallites based on pyrolysis of organometallic reagents by injection into a hot coordinating solvent (Murray et al, 1993) followed about a half-decade later. In turn, it was followed by vertically self-organized InAs quantum box islands on GaAs(100), demonstrating that the driving force for such vertically self-organized growth is the interacting strain fields induced by the islands that give rise to a preferred direction for In migration (Xie et al, 1995), and InAs/GaAs pyramidal quantum dots, emphasizing strain distribution, optical phonons, and electronic-structure (Grundmann et al, 1995).

The next year saw properties of semiconductor fragments consisting of hundreds to thousands of atoms with bulk bonding geometry (Alivisatos, 1996), size-dependent properties and physical chemistry of semiconductor nanocrystals (Alivisatos, 1996), as well as shell filling and spin effects in a few electron quantum dot (Tarucha et al, 1996). It was followed by: quantum dot bioconjugates for ultrasensitive nonisotopic detection (Chan and Nie, 1998); a universal set of one- and two-quantum-bit gates for quantum computation using the spin states of coupled single-electron quantum dots (Loss and DiVincenzo, 1998); Kondo effect in a single-electron transistor (Goldhaber-Gordon et al, 1998); a tunable Kondo effect in quantum dots, where a dot can be switched from a Kondo system to a non-Kondo system as the number of electrons on the dot is changed from odd to even, and the Kondo temperature can be tuned by means of a gate voltage as a single-particle energy state nears the Fermi energy (Cronenwett et al, 1998); and semiconductor nanocrystals as fluorescent biological labels (Bruchez et al, 1998).

In 1999, a seminal book on the principles and phenomena of quantum dot heterostructures (Bimberg, 1999) was published, followed by demonstration that control of the growth kinetics of the II-VI semiconductor cadmium selenide can be used to vary the shapes of the resulting particles from a nearly spherical morphology to a rod-like one (Peng et al, 2000), and then by triggered single photons from a quantum dot (Santori et al, 2001). A later demonstration showed in vivo imaging of quantum dots encapsulated in phospholipid micelles. Specifically, when conjugated to DNA, the nanocrystal-micelles acted as in vitro fluorescent probes to hybridize to specific complementary sequences (Dubertret et al, 2002). Still later, immunofluorescent labeling of cancer marker Her2 and other cellular targets with semiconductor quantum dots (QD) was demonstrated, indicating that QD-based probes can be very effective in cellular imaging and offer substantial advantages over organic dyes in multiplex target detection (Wu et al, 2003).

# Optics/Spectroscopy

Significant papers on the emission, transmission, reflection, and absorption in the optical spectrum for the purposes of diagnosis, detection, display, and communication start with organic electroluminescent diodes (Tang and Vanslyke, 1987) and inhibited spontaneous emission in solid-state physics and electronics, where strong diffraction effects can inhibit the propagation of electromagnetic waves of certain frequencies in systems that exhibit periodic dielectric properties (Yablonovitch, 1987). Light-emitting-diodes based on conjugated polymers, with electroluminescence generated from polymers where single and double bonds alternate in the main chain

(Burroughs et al, 1990), were then described, followed by conversion of light to electricity by cis-x2bis(2,2'-bipyridyl-4,4'-dicarboxylate) ruthenium(ii) charge-transfer sensitizers (x = Cl-, Br-, I-, CN-, and SCN-) on nanocrystalline TiO2 electrodes (Nazeeruddin et al, 1993).

Other light-emitting-diodes made from cadmium selenide nanocrystals and a semiconducting polymer were shown subsequently (Colvin et al, 1994), followed by a review of interfacial electron transfer reactions in colloidal semiconductor solutions, and thin films and their application for solar light energy conversion and photocatalytic water purification (Hagfeldt and Gratzel, 1995), as well as a book on optical properties of metal clusters (Kreibig and Vollmer, 1995).

Later came structural and luminescence properties of porous silicon (Cullis et al, 1997), followed by diameter-selective Raman scattering from vibrational modes in carbon nanotubes (Rao et al, 1997) and semiconductor nanocrystals as fluorescent biological labels (Bruchez et al, 1998).

# Surfaces, Films and Layers

At the same time that positioning of single atoms with a scanning tunneling microscope (Eigler and Schweizer, 1990) was demonstrated, construction of first principles pseudopotentials with possible application to first row and transition metal systems (Vanderbilt, 1990) was an important electronic structures landmark, as was demonstration of dye-sensitized colloidal titanium dioxide thin films for efficient and cheap solar cells (Oregan and Gratzel, 1991), and a text on ultrathin organic films (Ulman, 1991). The following year saw ordered mesoporous molecular sieves synthesized by a liquid crystal template mechanism (Kresge et al, 1992), as well as a new family of mesoporous molecular sieves prepared with liquid-crystal templates (Beck et al, 1992), and polyhedral and cylindrical structures of tungsten disulfide (Tenne et al, 1992).

A review of the formation and structure of self-assembled monolayers covered organized molecular assemblies, penetration-controlled reactions, Langmuir-Blodgett monolayers, surface-confined monolayers, long-chain surfactants, phase probe molecules, aqueous permanganate interaction, transform infrared-spectroscopy, chemically adsorbed monolayers, and ray photoelectron-spectroscopy (Ulman, 1996), and was followed by nanoassemblies of layered polymeric composites (Decher, 1997).

A demonstration of direct-write "dip-pen" nanolithography to deliver collections of molecules in a positive printing mode, where molecules are delivered from an AFM tip to a solid substrate of interest via capillary transport (Piner et al, 1999) was a substantive advance in nanolithography, and was followed by monolayer protected cluster molecules (Templeton et al, 2000), and synthesis of semiconducting oxides by evaporation of commercial metal oxide powders at high temperatures (Pan et al, 2001).

# **Magnetics**

While a substantial number of articles are published in nanotechnology magnetics, relatively few are cited highly, compared to some of the other sub-fields. Whether this is due to the more concentrated focus of the discipline, or the more applied nature, or some other factors, is not clear.

In 1988, a huge magnetoresistance was discovered in (001)Fe/(001)Cr superlattices prepared by molecular beam epitaxy, and ascribed this giant magnetoresistance to spin-dependent transmission of the conduction electrons between Fe layers through Cr layers (Baibich et al, 1988). Also that year, new Fe-based soft magnetic-alloys composed of ultrafine grain-structure (Yoshizawa et al, 1988) were described. Later, self-oriented regular arrays of carbon nanotubes and their field emission properties (Fan et al, 1999) were shown, followed by synthesis of monodisperse iron-platinum nanoparticles and ferromagnetic iron-platinum nanocrystal superlattices (Sun et al, 2000), and more recently by demonstrating a simple approach for controlling the colloidal synthesis of anisotropic cadmium selenide semiconductor nanorods can be extended to the size-controlled preparation of magnetic cobalt nanorods as well as spherically shaped nanocrystals (Puntes et al, 2001).

#### Materials

An improved technique to determine hardness and elastic modulus using load and displacement sensing indentation experiments (Oliver and Pharr, 1992) was soon followed by demonstration of mechanical-properties of nylon 6-clay hybrid, emphasizing tensile, flexural, impact, and heat distortion tests (Kojima et al, 1993). A few years later, nanobeam mechanics, including elasticity, strength, and toughness of nanorods and nanotubes (Wong et al, 1997) were described, and followed by the synthesis of semiconductor nanowires combining laser ablation cluster formation and vapor-liquid-solid growth (Morales and Lieber, 1998).

## Nanowires, Powders, and Catalysts

A review of small-particle research, emphasizing physicochemical properties of extremely small colloidal metal and semiconductor particles (Henglein, 1989) was followed by silicon quantum wire array fabrication by electrochemical and chemical dissolution of wafers (Canham, 1990), as well as a classic book on the physics and chemistry of sol-gel processing (Brinker and Scherer, 1990).

A membrane-based synthetic approach to nanomaterials (Martin, 1994) was followed by synthesis of thiol derivatized gold nanoparticles in a two phase liquid-liquid system (Brust et al, 1994). Later, fabrication of a highly ordered metal nanohole array (platinum and gold) by a two-step replication of the honeycomb structure of anodic porous alumina (Masuda and Fukuda, 1995) was followed shortly by a DNA-based method for rationally assembling gold nanoparticles into macroscopic materials (Mirkin et al, 1996). A study on general synthesis of compound semiconductor nanowires provided a rational and predictable intellectual framework as well as corresponding methodologies for the synthesis of a broad range of nanowire materials with controlled chemical compositions, physical dimensions, and electronic and optical properties (Duan et al, 2000).

# Polymers/ Nanocomposites

Synthesis of nylon 6-clay hybrid (Usuki et al, 1993) showed that montmorillomite cation exchanged for 12-aminolauric acid was swollen by epsilon-caprolactam to form a new intercalated compound. Design and synthesis of polymer nanocomposites with layered silicates (Gianellis, 1996) provoked much interest, and was followed in a couple of years by triblock copolymer syntheses of mesoporous silica with periodic 50 to 300 angstrom pores (Zhao et al, 1998), and nonionic triblock and star diblock copolymer and oligomeric surfactant syntheses of highly ordered, hydrothermally stable, mesoporous silica structures (Zhao et al, 1998). Subsequently, a paper was published on the syntheses, properties and (future) applications of polymer-layered silicate nanocomposites (Alexandre and Dubois, 2000).

#### SUMMARY AND CONCLUSIONS

In summary, modern day nanotechnology achievements are based on the confluence of 1) research results and discoveries from diverse disciplines such as Solid State Electronic Structure, Optics/ Spectroscopy, Surfaces/

Films/ Layers, Instrumentation, Materials, and Magnetics, and 2) technology developments including Lasers, Computers, and High Vacuum, dating back to the early twentieth century, and more recently the development of surface probe microscopes such as STMs and AFMs. Citation-Assisted Background, supplemented by high quality human judgment, helps document these discoveries and display the sequencing among these achievements. For nanotechnology, Science and Nature have become the journals of choice for the most highly cited papers, with Science becoming the clear leader in the past decade.

In this report, we described the geneology of the seminal papers that accelerated nanotechnology research and development. The CAB technique proved to be very comprehensive in identifying what the authors perceived to be the seminal papers in nanotechnology, and allowed a technical narrative to be constructed linking these technical achievements and breakthroughs over time. Since the data obtained were temporal, CAB allowed interesting time-dependent effects to be observed, such as the changes in fraction of highly-cited papers being published in Nature/Science.

Limitations of the source databases prevented greater use of the full power of CAB. The SCI version available to the authors provided only first author name, source, year, and volume/ issue for journal paper references downloaded en masse. For those references that were contained in the SCI as full records, the full record could have been downloaded manually. For references not accessed by the SCI, the data would have to be re-constructed manually from other sources to be part of the analytical database.

Once complete historical records had been obtained, Reference Mining, the retrospective analog of Citation Mining [Kostoff et al, 2001], could be performed on the historical database to obtain a wide variety of bibliometric and technical taxonomy results. For example, the full author fields could be clustered to identify key researchers such as Smalley and Lieber who were instrumental in nanotechnology development but may not have been first authors on many papers. Additionally, if sponsor information were obtained (laboriously) for each record, then a Hindsight-type of retrospective analysis [Sherwin and Isenson, 1967] could be performed for nanotechnology using the complete text and numerical data contained within the full record. Such analysis would provide some quantitative and qualitative indicators of the environment associated with these advances.

Future nanotechnology CAB studies should extract more technical and infrastructure attributes from the seminal papers, and examine the trends over time. The CAB output provides a structure for such analyses.

#### REFERENCES

Alexandre M, Dubois P. (2000). Polymer-layered silicate nanocomposites: preparation, properties and uses of a new class of materials. Materials Science & Engineering R-Reports. 28 (1-2): 1-63.

Alivisatos AP. (1996a). Perspectives on the physical chemistry of semiconductor nanocrystals. Journal of Physical Chemistry. 100 (31): 13226-13239.

Alivisatos AP. (1996b). Semiconductor clusters, nanocrystals, and quantum dots. Science. 271 (5251): 933-937.

Arakawa Y, Sakaki H. (1982). Multidimensional quantum well laser and temperature-dependence of its threshold current. Applied Physics Letters. 40 (11): 939-941.

Aviram A, Ratner MA. (1974). Molecular rectifiers. Chemical Physics Letters. 29 (2): 277-283.

Avrami, M. (1939). Kinetics of phase change. I: General theory. J. Chem. Phys. 7: 1103.

Avrami, M. (1940). Kinetics of phase change. II: Transformation-Time relations for random distribution of nuclei. J. Chem. Phys. 8: 212.

Avrami, M. (1941). Kinetics of phase change. III: Granulation, Phase Change an Microstructures. J. Chem. Phys. 9: 177.

Bachilo SM, Strano MS, Kittrell C, Hauge RH, Smalley RE, Weisman RB. (2002). Structure-assigned optical spectra of single-walled carbon nanotubes. Science. 298 (5602): 2361-2366.

Bachtold A, Hadley P, Nakanishi T, Dekker C. (2001). Logic circuits with carbon nanotube transistors. Science. 294 (5545): 1317-1320.

Baibich MN, Broto JM, Fert A, Vandau FN, Petroff F, Eitenne P, Creuzet G, Friederich A, Chazelas J. (1988). Giant Magnetoresistance of (001)Fe/(001) Cr Magnetic Superlattices. Physical Review Letters. 61 (21): 2472-2475.

Barrett EP, Joyner LG, Halenda PP . (1951). The determination of pore volume and area distributions in porous substances .1. Computations from nitrogen isotherms. Journal of the American Chemical Society 73 (1): 373-380.

Baughman RH, Zakhidov AA, de Heer WA. (2002). Carbon nanotubes - the route toward applications. Science. 297 (5582): 787-792.

Beck JS, Vartuli JC, Roth WJ, Leonowicz ME, Kresge CT, Schmitt KD, Chu CTW, Olson DH, Sheppard EW, McCullen SB, Higgins JB, Schlenker JI. (1992). A new family of mesoporous molecular-sieves prepared with liquid-crystal templates. Journal of the American Chemical Society. 114 (27): 10834-10843.

Becke AD. (1993). Density-Functional thermochemistry .3. the role of exact exchange. Journal of Chemical Physics. 98 (7): 5648-5652.

Bethune DS, Kiang CH, Devries MS, Gorman G, Savoy R, Vazquez J, Beyers R. (1993). Cobalt-catalyzed growth of carbon nanotubes with single-atomic-layerwalls. Nature. 363 (6430): 605-607.

Bhushan, B. (2004). Springer Handbook of Nanotechnology. Springer.

Bimberg D, Grundmann M, Ledentsov NN. (1999). Quantum dot heterostructures. John Wiley & Sons.

Binnig G, Quate CF, Gerber C. (1986). Atomic Force Microscope. Physical Review Letters. 56 (9): 930-933.

Binnig G, Rohrer H, Gerber C, Weibel E. (1982). Surface studies by scanning tunneling microscopy. Physical Review Letters. 49 (1): 57-61.

Bockrath M, Cobden DH, Lu J, Rinzler AG, Smalley RE, Balents T, McEuen PL. (1999). Luttinger-liquid behaviour in carbon nanotubes. Nature. 397 (6720): 598-601.

Brinker, C.J. and Scherer, G. (1990). Sol-Gel Science: The Physics and Chemistry of Sol-Gel Processing. Academic Press.

Bruchez M, Moronne M, Gin P, Weiss S, Alivisatos AP. (1998). Semiconductor nanocrystals as fluorescent biological labels. Science. 281 (5385): 2013-2016.

Bruggeman, DAG. (1935). Berechnung verschiedener physikalischer Konstanten von heterogenen Systemen, *Ann. Phys.* 5. 636.

Brunnauer, S., P.H. Emmett and E. Teller. (1938). Adsorption of gases in multimolecular layers. J. Amer. Chem. Soc. 60.

Brus LE. (1986). Electronic wave-functions in semiconductor clusters - experiment and theory. Journal of Physical Chemistry. 90 (12): 2555-2560.

Brus LE. (1984). Electron-electron and electron-hole interactions in small semiconductor crystallites - the size dependence of the lowest excited electronic state. Journal of Chemical Physics. 80 (9): 4403-4409.

Brust M, Walker M, Bethell D, Schiffrin DJ, Whyman R. (1994). Synthesis of thiol-derivatized gold nanoparticles in a 2-phase liquid-liquid system. Journal of the Chemical Society-Chemical Communications. (7): 801-802.

Burroughes JH, Bradley DDC, Brown AR, Marks RN, Mackay K, Friend RH, Burns PL, Holmes AB. (1990). Light-Emitting-diodes based on conjugated polymers. Nature. 347 (6293): 539-541.

Canham LT. (1990). Silicon quantum wire array fabrication by electrochemical and chemical dissolution of wafers. Applied Physics Letters. 57 (10): 1046-1048.

Ceperley DM, Alder BJ. (1980). Ground-State of the electron-gas by a stochastic method. Physical Review Letters. 45 (7): 566-569.

Chan WCW, Nie SM. (1998). Quantum dot bioconjugates for ultrasensitive nonisotopic detection. Science. 281 (5385): 2016-2018.

Chen J, Hamon MA, Hu H, Chen YS, Rao AM, Eklund PC, Haddon RC. (1998). Solution properties of single-walled carbon nanotubes. Science. 282 (5386): 95-98.

Chen RJ, Zhan YG, Wang DW, Dai HJ. (2001). Noncovalent sidewall functionalization of single-walled carbon nanotubes for protein immobilization. Journal of the American Chemical Society. 123 (16): 3838-3839.

Choi WB, Chung DS, Kang JH, Kim HY, Jin YW, Han IT, Lee YH, Jung JE, Lee NS, Park GS, Kim JM. (1999). Fully sealed, high-brightness carbon-nanotube field-emission display. Applied Physics Letters. 75 (20): 3129-3131.

Chopra NG, Luyken RJ, Cherrey K, Crespi VH, Cohen ML, Louie SG, Zettl A. (1995). Science. Boron-Nitride Nanotubes. 269 (5226): 966-967.

Coey JMD. (1971). Non-collinear spin arrangement in ultrafine ferrimagnetic crystallites. Physical Review Letters. 27 (17): 1140-1143.

Collins PG, Bradley K, Ishigami M, Zettl A. (2000). Extreme oxygen sensitivity of electronic properties of carbon nanotubes. Science. 287 (5459): 1801-1804.

Colton RJ (2004). Nanoscale measurements and manipulation. Journal of Vacuum Science and Technology B. 22:4. 1609-1635.

Colvin VL, Schlamp MC, Alivisatos AP. (1994). Light-Emitting-diodes made from cadmium selenide nanocrystals and a semiconducting polymer. Nature. 370 (6488): 354-357.

Cronenwett SM, Oosterkamp TH, Kouwenhoven LP. (1998). A tunable Kondo effect in quantum dots. Science. 281 (5376): 540-544.

Cui Y, Lieber CM. (2001). Functional nanoscale electronic devices assembled using silicon nanowire building blocks. Science. 291 (5505): 851-853.

Cui Y, Wei QQ, Park HK, Lieber CM. (2001). Nanowire nanosensors for highly sensitive and selective detection of biological and chemical species. Science. 293 (5533): 1289-1292.

Cullis AG, Canham LT, Calcott PDJ. (1997). The structural and luminescence properties of porous silicon. Journal of Applied Physics. 82 (3): 909-965.

Dai HJ, Hafner JH, Rinzler AG, Colbert DT, Smalley RE. (1996). Nanotubes as nanoprobes in scanning probe microscopy. Nature. 384 (6605): 147-150.

Decher G. (1997). Fuzzy nanoassemblies: Toward layered polymeric multicomposites. Science. 277 (5330): 1232-1237.

Deheer WA, Chatelain A, Ugarte D. (1995). A carbon nanotube field-emission electron source. Science. 270 (5239): 1179-1180.

Dekker C. (1999). Carbon nanotubes as molecular quantum wires. Physics Today. 52 (5): 22-28.

Dillon AC, Jones KM, Bekkedahl TA, Kiang CH, Bethune DS, Heben MJ. (1997). Storage of hydrogen in single-walled carbon nanotubes. Nature. 386 (6623): 377-379.

Dowling, A. et al. (2004). Nanoscience and Nanotechnologies: Opportunities and Uncertainties. The Royal Society and the Royal Academy of Engineering. 29 July.

Dresselhaus MS, Dresselhaus G, Eklund PC. (1996). Science of Fullerenes and Carbon Nanotubes, Academic Press.

Duan XF, Huang Y, Cui Y, Wang JF, Lieber CM. (2001). Indium phosphide nanowires as building blocks for nanoscale electronic and optoelectronic devices. Nature. 409 (6816): 66-69.

Duan XF, Lieber CM. (2000). General synthesis of compound semiconductor nanowires. Advanced Materials. 12 (4): 298-302.

Dubertret B, Skourides P, Norris DJ, Noireaux V, Brivanlou AH, Libchaber A. (2002). In vivo imaging of quantum dots encapsulated in phospholipid micelles. Science. 298 (5599): 1759-1762.

Ebbesen TW, Ajayan PM. (1992). Large-scale synthesis of carbon nanotubes. Nature. 358 (6383): 220-222.

Eigler DM, Schweizer EM. (1990). Positioning single atoms with a scanning tunneling microscope. Nature. 344 (6266): 524-526.

Fan SS, Chapline MG, Franklin NR, Tombler TW, Cassell AM, Dai HJ. (1999). Self-oriented regular arrays of carbon nanotubes and their field emission properties. Science. 283 (5401): 512-514.

Fowler, R.H., L.W. Nordheim, (1928). Proc. Roy. Soc. London Ser. A 119. 173.

Frank S, Poncharal P, Wang ZL, de Heer WA. (1998). Carbon nanotube quantum resistors. Science. 280 (5370): 1744-1746.

Freitas, R.A. (1999). Nanomedicine, Volume 1: Basic Capabilities. Landes Bioscience.

Freitas, R.A. (2003). Nanomedicine, Volume 2: Biocompatibility. Landes Bioscience.

Frisch, MJ, G. W. Trucks, H. B. Schlegel, G. E. Scuseria, M. A. Robb, J. R. Cheeseman, V. G. Zakrzewski, J. A. Montgomery, Jr., R. E. Stratmann, J. C. Burant, S. Dapprich, J. M. Millam, A. D. Daniels, K. N. Kudin, M. C. Strain, O. Farkas, J. Tomasi, V. Barone, M. Cossi, R. Cammi, B. Mennucci, C. Pomelli, C. Adamo, S. Clifford, J. Ochterski, G. A. Petersson, P. Y. Ayala, Q. Cui, K. Morokuma, D. K. Malick, A. D. Rabuck, K. Raghavachari, J. B. Foresman, J. Cioslowski, J. V. Ortiz, B. B. Stefanov, G. Liu, A. Liashenko, P. Piskorz, I. Komaromi, R. Gomperts, R. L. Martin, D. J. Fox, T. Keith, M. A. Al-Laham, C. Y. Peng, A. Nanayakkara, C. Gonzalez, M. Challacombe, P. M. W. Gill, B. Johnson, W. Chen, M. W. Wong, J. L. Andres, C. Gonzalez, M. Head-Gordon, E. S. Replogle, and J. A. Pople. (1998). Gaussian 98, Revision A.6, Gaussian, Inc., Pittsburgh PA.

Fujishima A, Honda K. (1972). Electrochemical photolysis of water at a semiconductor electrode. Nature. 238 (5358): 37.

Giannelis EP. (1996). Polymer layered silicate nanocomposites. Advanced Materials. 8 (1): 29.

Goddard WA, Brenner DW, Lyshevski SE, Iafrate GJ. (2002). Handbook of nanoscience, engineering, and technology. CRC Press.

Goldhaber-Gordon D, Shtrikman H, Mahalu D, Abusch-Magder D, Meirav U, Kastner MA. (1998). Kondo effect in a single-electron transistor. Nature. 391 (6663): 156-159.

Grundmann M, Stier O, Bimberg D. (1995). Inas/Gaas Pyramidal Quantum Dots - Strain Distribution, Optical Phonons, and Electronic-Structure. Physical Review B. 52 (16): 11969-11981.

Gudiksen MS, Lauhon LJ, Wang J, Smith DC, Lieber CM. (2002). Growth of nanowire superlattice structures for nanoscale photonics and electronics. Nature. 415 (6872): 617-620..

Hagfeldt A, Gratzel M. (1995). Light-Induced Redox Reactions In Nanocrystalline Systems. Chemical Reviews. 95 (1): 49-68.

Hamada N, Sawada S, Oshiyama A. (1992). New One-Dimensional Conductors - Graphitic Microtubules. Physical Review Letters. 68 (10): 1579-1581.

Han WQ, Fan SS, Li QQ, Hu YD. (1997). Synthesis of gallium nitride nanorods through a carbon nanotube-confined reaction. Science. 277 (5330): 1287-1289.

Henglein A. (1989). Small-Particle Research - Physicochemical Properties Of Extremely Small Colloidal Metal And Semiconductor Particles. Chemical Reviews. 89 (8): 1861-1873.

Hohenberg P, Kohn W. (1964). Inhomogeneous Electron Gas. Physical Review B. 136 (3b): B864-871.

Hu JT, Odom TW, Lieber CM. (1999). Chemistry and physics in one dimension: Synthesis and properties of nanowires and nanotubes. Accounts of Chemical Research. 32 (5): 435-445.

Huang MH, Mao S, Feick H, Yan HQ, Wu YY, Kind H, Weber E, Russo R, Yang PD. (2001). Room-temperature ultraviolet nanowire nanolasers. Science. 292 (5523): 1897-1899.

Huang MH, Wu YY, Feick H, Tran N, Weber E, Yang PD. (2001). Catalytic growth of zinc oxide nanowires by vapor transport. Advanced Materials. 13 (2): 113-116.

Huang Y, Duan XF, Cui Y, Lauhon LJ, Kim KH, Lieber CM. (2001). Logic gates and computation from assembled nanowire building blocks. Science. 294 (5545): 1313-1317.

Iijima S, Ichihashi T. (1993). Single-Shell carbon nanotubes of 1-nm diameter. Nature. 363 (6430): 603-605.

Iijima S. (1991). Helical microtubules of graphitic carbon. Nature. 354 (6348): 56-58.

Johnson PB, Christy RW. (1972). Optical-Constants of noble-metals. Physical Review B. 6 (12): 4370-4379.

Journet C, Maser WK, Bernier P, Loiseau A, delaChapelle ML, Lefrant S, Deniard P, Lee R, Fischer JE. (1997). Large-scale production of single-walled carbon nanotubes by the electric-arc technique. Nature. 388 (6644): 756-758.

Judd BR. (1962). Optical absorption intensities of rare-earth ions. Physical Review. 127 (3): 750-761.

Kataura H, Kumazawa Y, Maniwa Y, Umezu I, Suzuki S, Ohtsuka Y, Achiba Y. (1999). Optical properties of single-wall carbon nanotubes. Synthetic Metals. 103 (1-3): 2555-2558.

Kissinger HE. (1957). Reaction kinetics in differential thermal analysis. Analytical Chemistry. 29 (11): 1702-1706.

Kleinman L, Bylander DM. (1982). Efficacious form for model pseudopotentials. Physical Review Letters. 48 (20): 1425-1428.

Klug HP. and LE. Alexander (1974). X-ray Diffraction Procedures. John Wiley and Sons, Inc. New York.

Klug, HP. & L. E. Alexander. (1954). X-ray Diffraction Procedures. New York. John Wiley & Sons.

Kohn W, Sham LJ. (1965). Self-Consistent equations including exchange and correlation effects. Physical Review. 140 (4a): 1133-1138.

Kojima Y, Usuki A, Kawasumi M, Okada A, Fukushima Y, Kurauchi T, Kamigaito O. (1993). Mechanical-Properties of nylon 6-clay hybrid. Journal of Materials Research. 8 (5): 1185-1189.

Kong J, Franklin NR, Zhou CW, Chapline MG, Peng S, Cho KJ, Dai HJ. (2000). Nanotube molecular wires as chemical sensors. Science. 287 (5453): 622-625 Jan 28.

Kostoff RN, Del Rio JA, García EO, Ramírez AM, and Humenik JA. (2001). Citation mining: integrating text mining and bibliometrics for research user profiling. JASIST. 52:13. 1148-1156. 52:13. November.

Kostoff RN, Stump JA, Johnson D, Murday JS, Lau CGY, Tolles WM. (2005a). The structure and infrastructure of the global nanotechnology literature. Journal of Nanoparticle Research. In Press.

Kostoff RN, and Shlesinger MF. (2005b). CAB-Citation-assisted background. Scientometrics. 62:2. 199-212.

Kostoff RN, Murday JS, Lau CGY, Tolles WM. (2005c). The seminal literature of nanotechnology research. DTIC Technical Report (http://www.dtic.mil/). Defense Technical Information Center. Fort Belvoir, VA. In Press.

Kreibig U. and Vollmer M. (1995) *Optical Properties of Metal Clusters*. Springer, Berlin.

Kresge CT, Leonowicz ME, Roth WJ, Vartuli JC, Beck JS. (1992). Ordered mesoporous molecular-sieves synthesized by a liquid-crystal template mechanism. Nature. 359 (6397): 710-712.

Kricka, L.J. and Fortina, P. (2002). Nanotechnology and applications: An all-language literature survey including books and patents. Clinical Chemistry. 48:4. 662-665.

Kroto HW, Heath JR, Obrien SC, Curl RF, Smalley RE. (1985). C-60 – Buckminsterfullerene. Nature. 318 (6042): 162-163.

Li WZ, Xie SS, Qian LX, Chang BH, Zou BS, Zhou WY, Zhao RA, Wang G. (1996). Large-scale synthesis of aligned carbon nanotubes. Science. 274 (5293): 1701-1703.

Liu J, Rinzler AG, Dai HJ, Hafner JH, Bradley RK, Boul PJ, Lu A, Iverson T, Shelimov K, Huffman CB, Rodriguez-Macias F, Shon YS, Lee TR, Colbert DT, Smalley RE. (1998). Fullerene pipes. Science. 280 (5367): 1253-1256.

Liu, MX . (1993). Progress In Documentation - The Complexities of Citation Practice – A Review of Citation Studies. Journal of Documentation. 49 (4): 370-408.

Loss D, DiVincenzo DP. (1998). Quantum computation with quantum dots. Physical Review A. 57 (1): 120-126.

MacRoberts M, MacRoberts B. (1996). Problems of citation analysis. Scientometrics. 36(3): 435-444.

Macroberts, M.H, Macroberts B.R. (1989). Problems of citation analysis - A critical-review. Journal of the American Society for Information Science. 40 (5): 342-349.

Martel R, Schmidt T, Shea HR, Hertel T, Avouris P. (1998). Single- and multi-wall carbon nanotube field-effect transistors. Applied Physics Letters. 73 (17): 2447-2449.

Martin CR. (1994). Nanomaterials - A membrane-based synthetic approach. Science. 266 (5193): 1961-1966.

Masuda H, Fukuda K. (1995). Ordered metal nanohole arrays made by a 2-step replication of honeycomb structures of anodic alumina. Science. 268 (5216): 1466-1468.

Maxwell-Garnet JC. (1904). Colours in metal glasses and in metallic films *Phil. Trans. R. Soc.* 203 385.

Mie G. (1908). Beiträge zur optic trüber medien spieziell kolloidaler metallösungen. *Ann. Phys.*, 25. 377-445.

Mintmire JW, Dunlap BI, White CT. (1992). Are fullerene tubules metallic. Physical Review Letters. 68 (5): 631-634.

Mirkin CA, Letsinger RL, Mucic RC, Storhoff JJ. (1996). A DNA-based method for rationally assembling nanoparticles into macroscopic materials. Nature. 382 (6592): 607-609.

Monkhorst, HJ. and Pack JD. (1976). On special points for brillouin zone integrations. Phys. Rev. B 13, 5188 (1976).

Morales AM, Lieber CM. (1998). A laser ablation method for the synthesis of crystalline semiconductor nanowires. Science. 279 (5348): 208-211.

Moskovits M. (1985). Surface-enhanced spectroscopy. Reviews of Modern Physics. 57 (3): 783-826.

Murray CB, Norris DJ, Bawendi MG. (1993). Synthesis and characterization of nearly monodisperse cde (e = s, se, te) semiconductor nanocrystallites. Journal of the American Chemical Society. 115 (19): 8706-8715.

Nazeeruddin MK, Kay A, Rodicio I, Humphrybaker R, Muller E, Liska P, Vlachopoulos N, Gratzel M. (1993). Conversion of light to electricity by cis-x2bis(2,2'-bipyridyl-4,4'-dicarboxylate)ruthenium(ii) charge-transfer sensitizers (x = cl-, br-, i-, cn-, and scn-) on nanocrystalline tio2 electrodes. Journal of the American Chemical Society. 115 (14): 6382-6390.

Neel, L., (1949). Theorie du trainage magnetique des ferromagnetiques en grains fins avec applications aux terres cuites. *Ann. Geophys.* 99-136.

Nikolaev P, Bronikowski MJ, Bradley RK, Rohmund F, Colbert DT, Smith KA, Smalley RE. (1999). Gas-phase catalytic growth of single-walled carbon nanotubes from carbon monoxide. Chemical Physics Letters. 313 (1-2): 91-97.

Odom TW, Huang JL, Kim P, Lieber CM. (1998). Atomic structure and electronic properties of single-walled carbon nanotubes. Nature. 391 (6662): 62-64.

Ofelt GS. (1962). Intensities of crystal spectra of rare-earth ions. Journal of Chemical Physics. 37 (3): 511.

Oliver WC, Pharr GM. (1992). An improved technique for determining hardness and elastic-modulus using load and displacement sensing indentation experiments. Journal of Materials Research. 7 (6): 1564-1583.

Oregan B, Gratzel M. (1991). A low-cost, high-efficiency solar-cell based on dye-sensitized colloidal tio2 films. Nature. 353 (6346): 737-740 Oct 24 1991.

Pan ZW, Dai ZR, Wang ZL. (2001). Nanobelts of semiconducting oxides. Science. 291 (5510): 1947-1949.

Parratt LG. (1954). Surface studies of solids by total reflection of x-rays. Physical Review. 95 (2): 359-369.

Peng XG, Manna L, Yang WD, Wickham J, Scher E, Kadavanich A, Alivisatos AP. (2000). Shape control of CdSe nanocrystals. Nature. 404 (6773): 59-61.

Perdew JP, Zunger A. (1981). Self-interaction correction to density-functional approximations for many-electron systems. Physical Review B. 23 (10): 5048-5079.

Piner RD, Zhu J, Xu F, Hong SH, Mirkin CA. (1999). "Dip-pen" nanolithography. Science. 283 (5402): 661-663.

Puntes VF, Krishnan KM, Alivisatos AP. (2001). Colloidal nanocrystal shape and size control: The case of cobalt. Science. 291 (5511): 2115-2117.

Rao AM, Richter E, Bandow S, Chase B, Eklund PC, Williams KA, Fang S, Subbaswamy KR, Menon M, Thess A, Smalley RE, Dresselhaus G, Dresselhaus MS. (1997). Diameter-selective Raman scattering from vibrational modes in carbon nanotubes. Science. 275 (5297): 187-191.

Reed MA, Bate RT, Bradshaw K, Duncan WM, Frensley WR, Lee JW, Shih HD. (1986). Spatial quantization in gaas-algaas multiple quantum dots. Journal of Vacuum Science & Technology B. 4 (1): 358-360.

Ren ZF, Huang ZP, Xu JW, Wang JH, Bush P, Siegal MP, Provencio PN. (1998). Synthesis of large arrays of well-aligned carbon nanotubes on glass. Science. 282 (5391): 1105-1107.

Richter H, Wang ZP, Ley L. (1981). The one phonon Raman-spectrum in microcrystalline silicon. Solid State Communications. 39 (5). 625-629.

Rietveld HM. (1969). A profile refinement method for nuclear and magnetic structures. Journal of Applied Crystallography. 2: 65-71. Part 2.

Rinzler AG, Hafner JH, Nikolaev P, Lou L, Kim SG, Tomanek D, Nordlander P, Colbert DT, Smalley RE. (1995). Unraveling nanotubes - field-emission from an atomic wire. Science. 269 (5230): 1550-1553.

Rinzler AG, Liu J, Dai H, Nikolaev P, Huffman CB, Rodriguez-Macias FJ, Boul PJ, Lu AH, Heymann D, Colbert DT, Lee RS, Fischer JE, Rao AM, Eklund PC, Smalley RE. (1998). Large-scale purification of single-wall carbon nanotubes: process, product, and characterization. Applied Physics A-Materials Science & Processing. 67 (1): 29-37.

Saito R, Fujita M, Dresselhaus G, Dresselhaus MS. (1992). Electronic-structure of chiral graphene tubules. Applied Physics Letters. 60 (18): 2204-2206.

Saito, R. MS Dresselhaus, G Dresselhaus. (1998). Physical Properties of Carbon Nanotubes. Imperial College Press, London.

Santori C, Pelton M, Solomon G, Dale Y, Yamamoto E. (2001). Triggered single photons from a quantum dot. Physical Review Letters. 86 (8): 1502-1505.

Sauerbrey G. (1959). Verwendung Von Schwingquarzen Zur Wagung Dunner Schichten Und Zur Mikrowagung. Zeitschrift Fur Physik. 155 (2): 206-222.

Shannon RD. (1976). Revised effective ionic-radii and systematic studies of interatomic distances in halides and chalcogenides. Acta Crystallographica Section A. 32 (Sep1): 751-767.

Sherwin CW, Isenson RS. (1967). Project Hindsight. A Defense Department study of the utility of research. Science. 23:156 (3782). 1571-7.

Simon, J. (2005). Micro- and nanotechnologies: dullish electrons and smart molecules. Comptes Rendus Chimie. 8 (5). 893-902. May.

Sing KSW, Everett DH, Haul RAW, Moscou L, Pierotti RA, Rouquerol J, Siemieniewska T. (1985). Reporting physisorption data for gas solid systems with special reference to the determination of surface-area and porosity (recommendations 1984). Pure and Applied Chemistry. 57 (4): 603-619.

Smith BW, Monthioux M, Luzzi DE. (1998). Encapsulated C-60 in carbon nanotubes. Nature. 396 (6709): 323-324.

Spindt CA, Brodie I, Humphrey L, Westerberg ER. (1976). Physical-properties of thin-film field-emission cathodes with molybdenum cones. Journal of Applied Physics. 47 (12): 5248-5263.

Stober, W., Fink, A., Bohn, E. (1968). Controlled growth of monodisperse silica spheres in the micron size range. *J. Coll. Interf. Sci.*, 26, 62-69.

Stoner EC, Wohlfarth EP. (1948). A mechanism of magnetic hysteresis in heterogenous alloys. Philosophical Transactions of the Royal Society of London. A240, 599-642, 1948.

Stoney G. (1909). The tension of thin metallic films deposited by electrolysis *Proc. R. Soc.* A 82. 172-3.

Sun SH, Murray CB, Weller D, Folks L, Moser A. (2000). Monodisperse FePt nanoparticles and ferromagnetic FePt nanocrystal superlattices. Science. 287 (5460): 1989-1992.

Sze, SM. (1981). *Physics of semiconductor devices, 2nd edition*. John Wiley & Sons.

Tang CW, Vanslyke SA. (1987). Organic electroluminescent diodes. Applied Physics Letters. 51 (12): 913-915.

Tans SJ, Devoret MH, Dai HJ, Thess A, Smalley RE, Geerligs LJ, Dekker C. (1997). Individual single-wall carbon nanotubes as quantum wires. Nature. 386 (6624): 474-477.

Tans SJ, Verschueren ARM, Dekker C. (1998). Room-temperature transistor based on a single carbon nanotube. Nature. 393 (6680): 49-52.

Tarucha S, Austing DG, Honda T, vanderHage RJ, Kouwenhoven LP. (1996). Shell filling and spin effects in a few electron quantum dot. Physical Review Letters. 77 (17): 3613-3616.

Templeton AC, Wuelfing MP, Murray RW. (2000). Monolayer protected cluster molecules. Accounts of Chemical Research. 33 (1): 27-36.

Tenne R, Margulis L, Genut M, Hodes G. (1992). Polyhedral and cylindrical structures of tungsten disulfide. Nature. 360 (6403): 444-446.

Thess A, Lee R, Nikolaev P, Dai HJ, Petit P, Robert J, Xu CH, Lee YH, Kim SG, Rinzler AG, Colbert DT, Scuseria GE, Tomanek D, Fischer JE, Smalley RE. (1996). Crystalline ropes of metallic carbon nanotubes. Science. 273 (5274): 483-487.

Treacy MMJ, Ebbesen TW, Gibson JM. (1996). Exceptionally high Young's modulus observed for individual carbon nanotubes. Nature. 381 (6584): 678-680.

Tuinstra F, Koenig Jl. (1970). Raman spectrum of graphite. Journal of Chemical Physics. 53 (3): 1126.

Turkevich J, Stevenson PC, Hillier JA. (1951). Study of the nucleation and growth processes in the synthesis of colloidal gold. Discussions of the Faraday Society. (11): 55-75. 1951.

Ulman A. (1996). Formation and structure of self-assembled monolayers. Chemical Reviews. 96 (4): 1533-1554.

Ulman, A. (1991). Ultrathin Organic Films, First Ed.; Academic Press, Inc.: San Diego.

Usuki A, Kojima Y, Kawasumi M, Okada A, Fukushima Y, Kurauchi T, Kamigaito O. (1993). Synthesis of nylon 6-clay hybrid. Journal of Materials Research. 8 (5): 1179-1184.

Vanderbilt D. (1990). Soft self-consistent pseudopotentials in a generalized eigenvalue formalism. Physical Review B. 41 (11): 7892-7895.

Wagner RS, Ellis WC. (1964). Vapor-liquid-solid mechanism of single crystal growth (new method growth catalysis from impurity whisker epitaxial + large crystals Si E). Applied Physics Letters. 4 (5): 89-90.

Wildoer JWG, Venema LC, Rinzler AG, Smalley RE, Dekker C. (1998). Electronic structure of atomically resolved carbon nanotubes. Nature. 391 (6662): 59-62.

Williamson GK, Hall WH. (1953). X-ray line broadening from filed aluminium and wolfram. Acta Metall.. Vol 1, 22-31.

Wong EW, Sheehan PE, Lieber CM. (1997). Nanobeam mechanics: Elasticity, strength, and toughness of nanorods and nanotubes. Science. 277 (5334): 1971-1975.

Wooten, F. (1972). Optical properties of solids, Academic Press, New York.

Wu XY, Liu HJ, Liu JQ, Haley KN, Treadway JA, Larson JP, Ge NF, Peale F, Bruchez MP. (2003). Immunofluorescent labeling of cancer marker Her2 and other cellular targets with semiconductor quantum dots. Nature. Biotechnology. 21 (1): 41-46.

Xia YN, Yang PD, Sun YG, Wu YY, Mayers B, Gates B, Yin YD, Kim F, Yan YQ. (2003). One-dimensional nanostructures: Synthesis, characterization, and applications. Advanced Materials. 15 (5): 353-389.

Xie QH, Madhukar A, Chen P, Kobayashi NP. (1995). Vertically self-organized inas quantum box islands on GaAs(100). Physical Review Letters. 75 (13): 2542-2545.

Yablonovitch E. (1987). Inhibited spontaneous emission in solid-state physics and electronics. Physical Review Letters. 58 (20): 2059-2062.

Yao Z, Postma HWC, Balents L, Dekker C. (1999). Carbon nanotube intramolecular junctions. Nature. 402 (6759): 273-276.

Yoshizawa Y, Oguma S, Yamauchi K. New fe-based soft magnetic-alloys composed of ultrafine grain-structure. Journal of Applied Physics. 64 (10): 6044-6046 Part 2.

Zhao DY, Feng JL, Huo QS, Melosh N, Fredrickson GH, Chmelka BF, Stucky GD. (1998). Triblock copolymer syntheses of mesoporous silica with periodic 50 to 300 angstrom pores. Science. 279 (5350): 548-552.

Zhao DY, Huo QS, Feng JL, Chmelka BF, Stucky GD. (1998). Nonionic triblock and star diblock copolymer and oligomeric surfactant syntheses of highly ordered, hydrothermally stable, mesoporous silica structures. Journal of the American Chemical Society. 120 (24): 6024-6036.

## APPENDIX 1 - REFERENCE BOOKS

Akay M. (2005). Neuro-Nanotechnology. John Wiley and Sons.

Balandin AA, Wang KL. (2005). Handbook of Semiconductor Nanostructures and Nanodevices. American Scientific Publishers. Valencia, CA.

Bartos PJM, Zhu W, Hughes JJ, Trtik P. (2004). Nanotechnology in Construction. The Royal Society of Chemistry.

Bhushan B. (1999). Handbook of Micro/ Nano Tribology: Second Edition. CRC Press.

Bhushan, B. (2004). Springer Handbook of Nanotechnology. Springer

Bonsenko VE, Ossicini S. (2004). What is What in the Nanoworld. A Handbook on Nanoscience and Nanotechnology. Jossey-Bass.

DiVentra M, Evoy S, Heflin JR. (2004). Introduction to Nanoscale Science and Technology (Nanostructure Science and Technology). Springer.

Ferrari M, Lee AP, Lee J. (2005). BioMEMS and Biomedical Nanotechnology: Vol-1 Biological and Biomedical Nanotechnology. Springer.

Ferrari M, Ozkan M, Heller M. (2005). BioMEMS and Biomedical Nanotechnology: Vol.-2 Micro-and-Nano-Technologies for Genomics and Proteomics. Springer.

Ferrari M, Desai T, Bhatia S. (2005). BioMEMS and Biomedical Nanotechnology: Vol-3 Therapeutic Micro/Nanotechnology. Springer.

Ferrari M, Bashir R, Wereley S. (2005). BioMEMS and Biomedical Nanotechnology: Vol-4. Biomolecular Sensing, Processing and Analysis. Springer.

Freitas, R.A. (1999). Nanomedicine, Volume 1: Basic Capabilities. Landes Bioscience.

Freitas, R.A. (2003). Nanomedicine, Volume 2: Biocompatibility. Landes Bioscience.

Gad-el-Hak M. (2002). The MEMS Handbook. CRC Press.

Geckeler KE, Rosenberg E. (2005). Functional Nanomaterials. American Scientific Publishers.

Goodsell DS. (2004). Bionanotechnology: Lessons from Nature. Wiley-Liss.

Huck WT. (2005). Nanoscale Assembly: Chemical Techniques. Plenum Publishing Corporation.

Iwamoto M, Kaneto K, Mashiko S. (2003). Nanotechnology and Nano-Interface Controlled Electronic Devices. Elsevier Science and Technology Books.

Joyce BA, Kelires P, Naumovets AG, Vyedensky DD. (2005). Quantum Dots: Fundamentals, Applications, and Frontiers: Proceedings of the NATO ARW on Quantum Dots: Fundamentals, Applications and Frontiers, Series II: Mathematics, Physics and Chemistry). Springer.

Karn B, Colvin V, Alivasatos P. (2004. Nanotechnology and the Environment. American Chemical Society.

Kohler M, Fritzsche W. (2004). Nanotechnology: An Introduction to Nanostructuring Techniques. John Wiley and Sons, Inc.

Kotov NA. (2005). Nanoparticle Assemblies And Superstructures. CRC Press.

Kumar C. (2005). Nanotechnologies for the Lifesciences. Wiley-VCH.

Lakhtakia A. (2004). Handbook of Nanotechnology: Nanometer Structure Theory, Modeling, and Simulation. SPIE Press.

Leondes CT. Mems/Nems Handbook: Techniques and Applications (1) Design Methods in MEMS/NEMS(2) Fabrication Techniques (3) Manufacturing Methods(4) Sensors & Actuators(5) Medical Applications and MOEMS. Springer.

Lyshevski SE. (2000). Nano- and Micro-Electromechanical Systems: Fundamentals of Nano- and Microengineering. CRC Press.

Mahalik NP. (2005). Micromanufacturing and Nanotechnology: Fundamentals, Techniques and Platforms. Springer.

Mansoon GA. Principles of Nanotechnology: Molecular-Based Study of Condensed Matter in Small Systems. World Scientific Publishing Company.

Nalwa HS. (2000). Handbook of Nanostructured Materials and Nanotechnology. Academic Press. San Diego.

Nalwa HS. (2004). Encyclopedia of Nanoscience and Nanotechnology. American Scientific Publishers.

Nan Y, Wang ZL. (2005). Handbook of Microscopy for Nanotechnology. Springer.

Ozin G, Arsenault A. (2005). Nanochemistry: A Chemistry Approach to Nanomaterials. Royal Society of Chemistry.

Poole CP, Owens FJ. (2003). Introduction to Nanotechnology. Wiley-Interscience.

Ratner D, Ratner MA. (2003). Nanotechnology and Homeland Security: New Weapons for New Wars. Prentice Hall PTR.

Reitman E, Reitman E. (2000). Molecular Engineering of Nanosystems. AIP Press.

Represas-Cardenas JM, Kundahl G, Serrato R, Miller JC. (2005). The Handbook of Nanotechnology. John Wiley & Sons, Inc.

Rieth M, Schommers W. (2005). Handbook of Theoretical and Computational Nanotechnology. American Scientific Publishers.

Rotello V. (2003). Nanoparticles: Building Blocks for Nanotechnology (Nanostructure Science and Technology). Plenum US.

Schluter D. Functional Molecular Nanostructures (Topics in Current Chemistry). Springer.

Schmid G. (2004). Nanotechnology: From Theory to Application. John Wiley and Sons.

Schulte J. (2005). Nanotechnology: Global Strategies, Industry Trends and Applications. John Wiley and Sons.

Schwarz JA, Contescu CI, Putvera K. (2005). Dekker Encyclopedia of Nanoscience and Nanotechnology. Marcel Dekker, Inc.

Shimomura M, Ishihara T. (2003). Asianano 2002: Proceedings of the Asian Symposium on Nanotechnology and Nanoscience 2002. World Scientific Publishing Company.

Theodore L, Kunz R. (2005). Nanotechnology: Environmental Implications and Solutions. Wiley-Interscience.

Timp GL. (1998). Nanotechnology. American Institute of Physics.

Wilson M, Kannangara K, Smith G, Simmons M. (2002). Nanotechnology: Basic Science and Emerging Technologies. Chapman and Hall.

Ueyama N, Harada N. (2005). Macromolecular Nanostructured Materials (Springer Series in Materials Science). Springer.

US Government. (2005). 21st Century Complete Guide to Nanotechnology, Nanoscale Science, and Nanomaterials: Federal Research and the National Nanotechnology Initiative (CD-ROM). Progressive Management.

Vo-Dinh T. (2005). Protein Nanotechnology: Protocols, Instrumentation, and Applications (Methods in Molecular Biology). Humana Press.

Wang C, Bai C. (2005). Single Molecule Chemistry and Physics: An Introduction (NanoScience and Technology). Springer.

Wolf EL. (2004). Nanophysics and Nanotechnology: An Introduction to Modern Concepts in Nanoscience.

Yao N, Wang ZL. (2005). Handbook of Microscopy for Nanotechnology. Springer.

Ying J. (2001). Nanostructured Materials. Academic Press.

Zhou B, Samorjai GA, Hermans S, Lockwood DJ. (2004). Nanotechnology in Catalysis: Volume 1. Kluwer Academic Publishers.